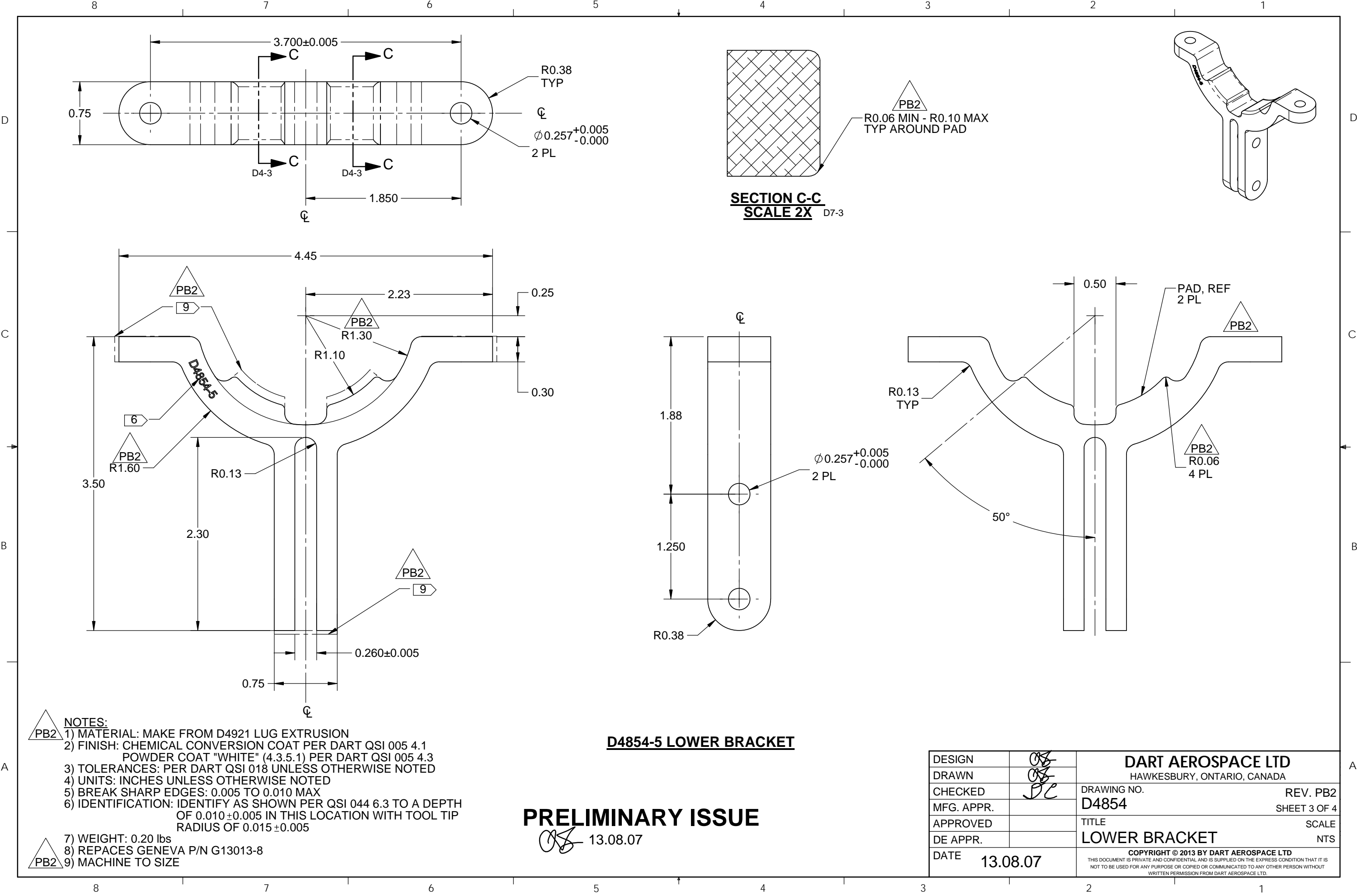


D4854-1 LOWER BRACKET

PRELIMINARY ISSUE

13.08.07

PB2	UPDATE MATERIAL TO D4921 LUG EXTRUSION, ZN A8-1, A8-2, A8-3 & A8-4, INCREASE OUTER DIAMETER, C6-1, C6-2 & C6-3, INCREASE INNER DIAMETER, ZN C5-1, C5-2, C5-3, ADD FILLET, ZN B2-1, C2-2, C2-3, ADD NOTE 9, A8-2, A8-3 & A8-4, ADD VIEW, ZN B2-1, B2-2, B2-3 & B2-4	13.08.07
A	NEW ISSUE	13.05.15
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	13.08.07	
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWING NO. D4854		REV. PB2 SHEET 1 OF 4
TITLE LOWER BRACKET		SCALE NTS
COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		






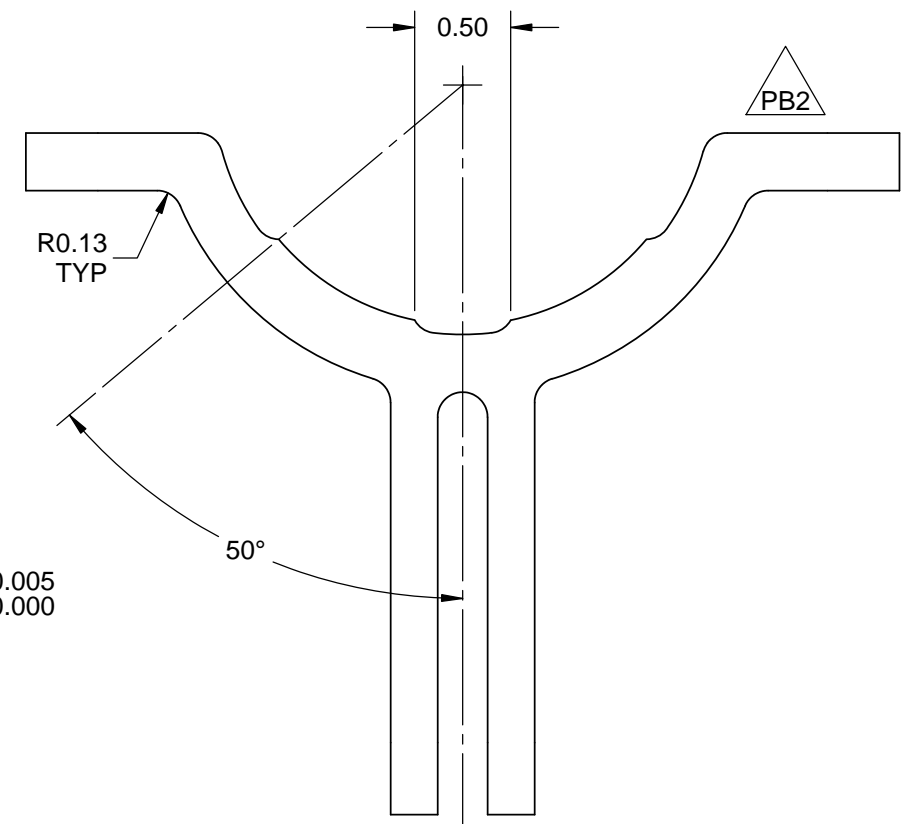
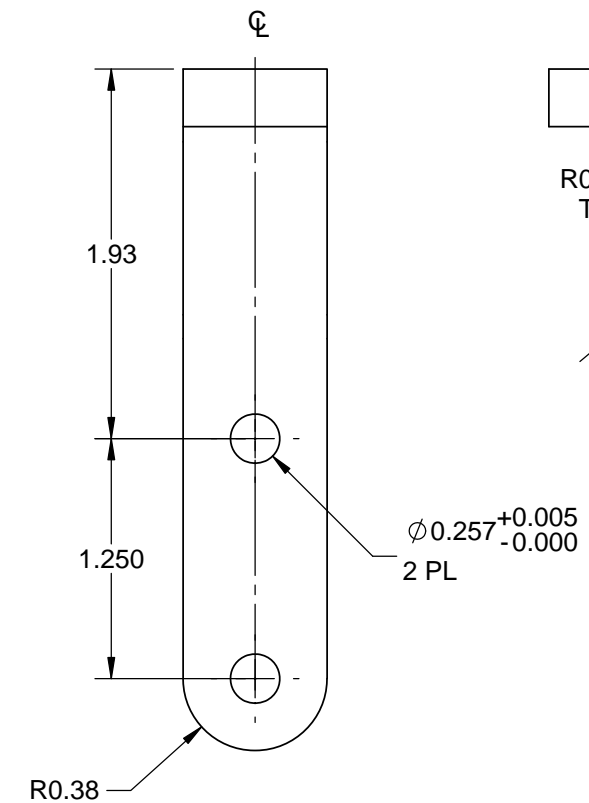
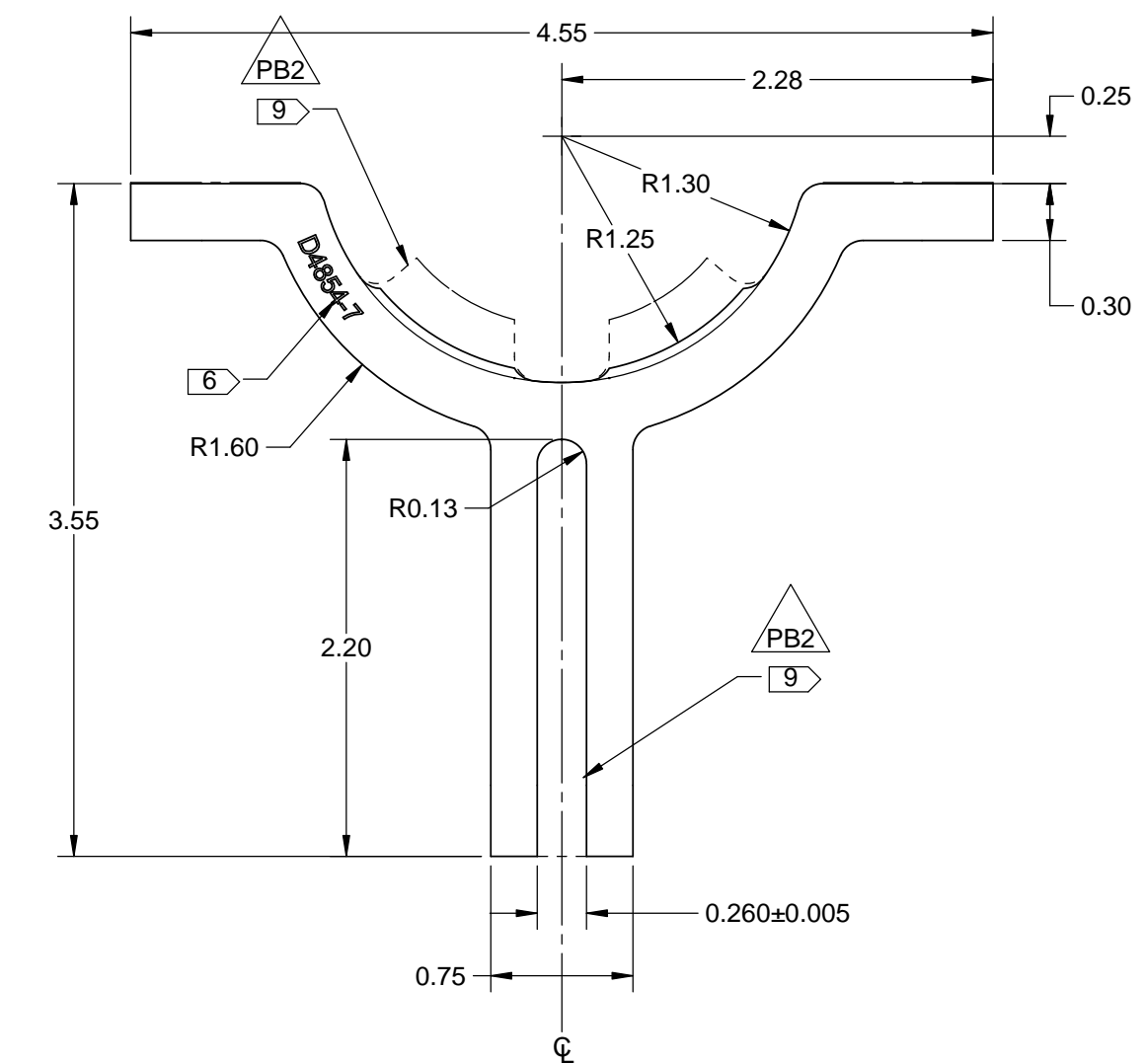
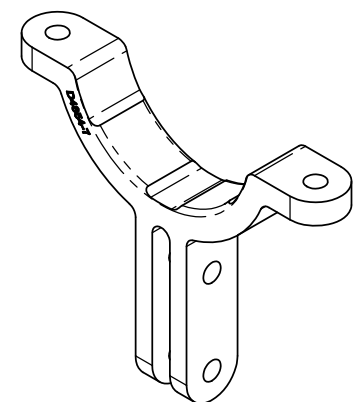
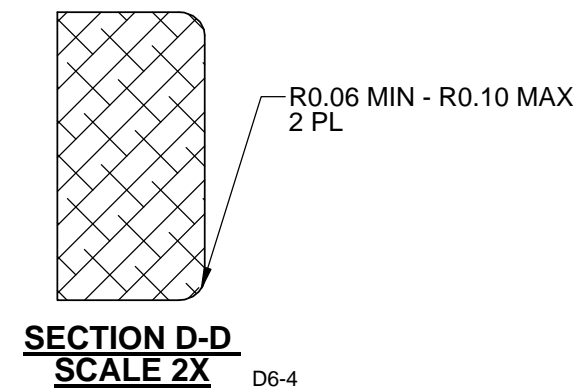
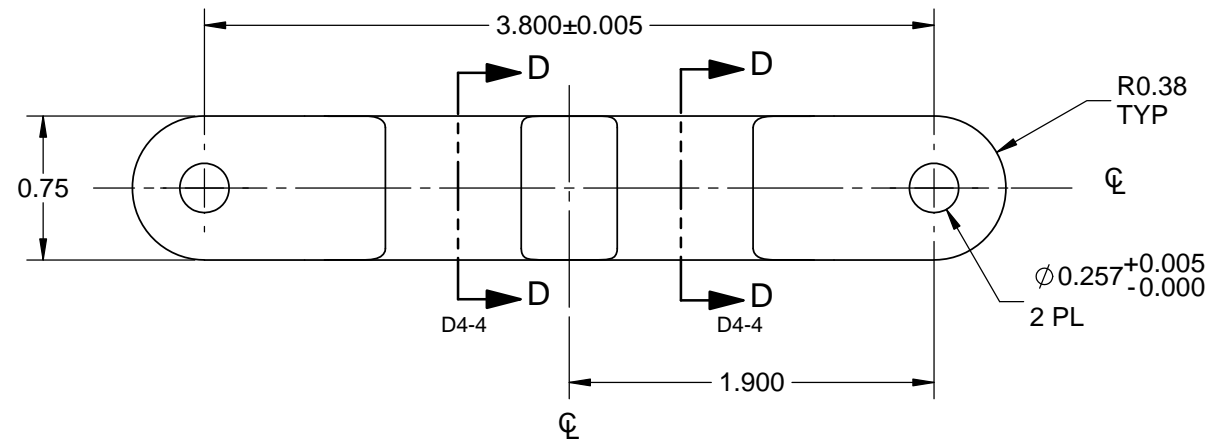
NOTES:

- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.20 lbs
- 8) REPACES GENEVA P/N G13013-8
- 9) MACHINE TO SIZE

D4854-5 LOWER BRACKET

PRELIMINARY ISSUE
13.08.07




DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4854	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LOWER BRACKET	NTS
DATE	13.08.07	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:

- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.19 lbs
- 8) REPACES GENEVA P/N G13013-10
- 9) MACHINE TO SIZE

D4854-7 LOWER BRACKET

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4854	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LOWER BRACKET	NTS
DATE	13.08.07	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	